

Work Order ID 62889

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Item ID: D2649

Accept



Setup Start



Revision ID:

Stop



Item Name: Cross Bolt Spacer

Start Date: 10/12/10 Start Qty: 200.00



Cust Item ID:

Required Date: 10/19/10 Req'd Qty: 200.00



Customer:



Reference:

Run Start



Approvals: Process Plan: CL Date: 10/10/12 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2649	Rev B1

100	Hardinge CNC LATHE SMALL	0.00							
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Machine as per folio FA214 on cobra machine.								

10.10.19

240

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

10.10.19

240

120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

10.10.19

210

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Item ID: D2649	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Cross Bolt Spacer					
Start Date: 10/12/10	Start Qty: 200.00		Cust Item ID:		
Required Date: 10/19/10	Req'd Qty: 200.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125 	Skidtubes	0.00				210	-	BE 10/10/19	
	Memo	0.00							
	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								

130 	Packaging	0.00				210	-	BE 10/10/19	
	Memo	0.00							
	STOCK IN SKIDTUBE CELL								

140

QC
Quality Control

QC21- Final Inspection

Memo

Hi L,

This is to be released to go to Kim. for 21.

Material M115901 was used?

it was inspected? accepted?

I looked at the cents:

I inspected it & trained Hank at the same time.

Jayfro!!

POSITIVE RECALL

EFFECTIVE 10/10/19 AUTH W

RELEASED 11/01/20 DATE 11/01/20

Pending MAT.

Inspection

MF 10-10-19

Picklist Print

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Work Order ID: 62889



Parent Item: D2649



Parent Item Name: Cross Bolt Spacer

Start Date: 10/12/10

Required Date: 10/19/10

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP F 02.03.26 Added turning on Cobra NG IPP Rev:G 10.05.11
added cleaning DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

4.3660

0.2833

59.64211



10:10

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

4.366

110968

1.416

111944

1.25

113718

1.7

115901

54.6 *60.0'*

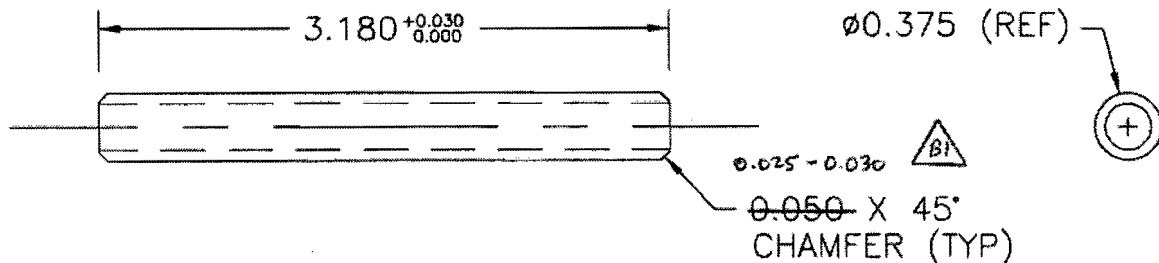


DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
BI	98.01.14 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS

C210110112

W10:62889



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED